



Forklift High Risk Work Licence (TLILIC0004)

Free Practice Test — 30 Real Exam-Style Questions

with full answer key & explanations

**Unlock the full bank of 296 questions
+ unlimited timed mock exams + mistake book**

Practice on the web: <https://certs.theorypractice.app/forklift-licence-au>

\$2.99 / week · \$6.99 / month · cancel anytime

What you unlock: all 296 questions • unlimited timed mock exams • mistake book • instant explanations

**Also on iOS & Android — and watch the full Q&A walkthrough on [YouTube](#)
[@CertsQuizPrep](#)**



Unlock all 296 questions + timed mock exams

→ <https://certs.theorypractice.app/forklift-licence-au>

\$2.99/week or \$6.99/month · cancel anytime · scan to start



Practice Questions

Try all 30 first, then check the answer key at the back.

Want the other 266+ questions & full timed mock exams? Unlock at
<https://certs.theorypractice.app/forklift-licence-au>

1. What does the rated capacity on a forklift data plate refer to?

- A. The maximum load the forklift can carry under specified conditions
- B. The weight of the forklift itself
- C. The maximum speed the forklift can travel
- D. The fuel tank volume in litres

2. What is the 'stability triangle' on a forklift?

- A. The three-point support system formed by the two front wheels and the rear axle pivot that defines the forklift's stability zone
- B. A triangular warning sign placed on the load
- C. The three-point harness worn by the operator
- D. The triangular shape of the mast structure

3. Before operating a forklift, what must the operator do?

- A. Conduct a documented pre-operational inspection
- B. Check that the fuel is above half
- C. Only check the tyre pressures
- D. Ask the previous operator if there are any issues

Also on iOS & Android — and watch the full Q&A walkthrough on [YouTube](#)
[@CertsQuizPrep](#)

4. What is the most effective way to prevent forklift-pedestrian collisions in a workplace?

- A. Physically separate forklift operating zones from pedestrian areas using barriers, marked lanes, or dedicated walkways
- B. Rely on forklift horns to warn pedestrians
- C. Train pedestrians to watch for forklifts
- D. Limit forklift speed to 5 km/h everywhere



Unlock all 296 questions + timed mock exams

→ <https://certs.theorypractice.app/forklift-licence-au>

\$2.99/week or \$6.99/month · cancel anytime · scan to start



5. When travelling up a ramp with a load, which direction should the load face?

- A. Load facing uphill (forks pointing up the ramp)
- B. Load facing downhill to improve visibility
- C. Either direction at operator discretion
- D. Sideways to the ramp to prevent rolling

6. Where should LPG forklift refuelling or cylinder changes be conducted?

- A. In a well-ventilated, designated area away from ignition sources
- B. Inside the warehouse near the fuel storage room
- C. Next to the charging station for convenience
- D. Anywhere as long as the operator is quick

Want the other 266+ questions & full timed mock exams? Unlock at <https://certs.theorypractice.app/forklift-licence-au>

7. What is the correct travel height for forklift forks when moving through a workplace?

- A. 150–300 mm above the ground
- B. At least 1 metre above the ground for visibility
- C. Touching the ground
- D. At maximum height to clear obstacles

8. Under WHS legislation, who must hold a High Risk Work Licence to operate a forklift?

- A. Any person who operates a forklift in a workplace
- B. Only forklift operators who work for hire
- C. Only operators who operate outside during daylight hours
- D. Only operators who lift loads over 5 tonnes

9. When can a Fork Lift Operator operate a Lift Truck without a seat belt?

- A. When traveling with an awkward load in reverse
- B. When traveling along a gangway or wide aisle with no danger
- C. Never, a seat belt must always be worn
- D. If the driver has an injury which is uncomfortable with the use of a seatbelt

Also on iOS & Android — and watch the full Q&A walkthrough on [YouTube](#) [@CertsQuizPrep](#)



Unlock all 296 questions + timed mock exams

→ <https://certs.theorypractice.app/forklift-licence-au>

\$2.99/week or \$6.99/month · cancel anytime · scan to start



10. A forklift data plate shows a capacity of 2,000 kg at a 500 mm load centre. If the actual load centre is 600 mm, what happens to the safe working capacity?

- A. It increases
- B. It stays the same
- C. It decreases
- D. It depends on the fork length

11. When carrying a load, where should the combined centre of gravity remain to prevent tip-over?

- A. Within the stability triangle
- B. Above the front axle
- C. Behind the rear wheels
- D. Directly above the operator's seat

12. Which item should be checked during a pre-operational forklift inspection?

- A. Hydraulic fluid levels and hose condition
- B. Only the horn
- C. The operator's licence card
- D. The colour of the overhead guard

Want the other 266+ questions & full timed mock exams? Unlock at
<https://certs.theorypractice.app/forklift-licence-au>

13. When should a forklift operator sound the horn?

- A. At intersections, blind corners, doorways, and whenever pedestrians are nearby
- B. Only when reversing
- C. Only when the load blocks vision
- D. Only in emergencies

14. When travelling down a ramp with a load, how should the operator position the forklift?

- A. Reverse down the ramp with the load facing uphill (forks pointing up the ramp)
- B. Drive forward down the ramp
- C. Drive forward if going slowly enough
- D. Tilt forks forward to improve grip



Unlock all 296 questions + timed mock exams

→ <https://certs.theorypractice.app/forklift-licence-au>

\$2.99/week or \$6.99/month · cancel anytime · scan to start



15. What personal protective equipment should be worn when changing an LPG cylinder?

- A. Gloves and safety glasses at a minimum
- B. No PPE is required for LPG changes
- C. Only a high-visibility vest
- D. Full breathing apparatus

Also on iOS & Android — and watch the full Q&A walkthrough on [YouTube](#)
[@CertsQuizPrep](#)

16. What must an operator do before entering a cold storage area with an internal combustion forklift?

- A. Do not enter with an internal combustion engine forklift; use an electric or purpose-rated cold-store forklift
- B. Open all doors to improve ventilation
- C. Wear a cold-weather jacket and proceed
- D. Run the engine at maximum speed to generate heat

17. What is the employer's (PCBU's) duty of care regarding forklift safety?

- A. To provide a safe system of work, adequate training, maintained equipment, and appropriate supervision
- B. To provide a forklift and leave safety to the operator
- C. To display safety signs only
- D. To insure the forklift against accidents

18. An operator of a Forklift Truck may carry passengers:

- A. When it suits the driver and the passenger to gain back time
- B. At any time the driver feels it's safe to do so
- C. At no time as it would be unsafe to do so
- D. When there is no pedestrian zone marked and the passenger needs to pass

Want the other 266+ questions & full timed mock exams? Unlock at
<https://certs.theorypractice.app/forklift-licence-au>



Unlock all 296 questions + timed mock exams

→ <https://certs.theorypractice.app/forklift-licence-au>

\$2.99/week or \$6.99/month · cancel anytime · scan to start



19. Where must the data plate be located on a forklift?

- A. In a clearly visible position on the forklift
- B. In the operator's pocket
- C. On the warehouse wall near the forklift
- D. In the maintenance logbook only

20. Which action is most likely to cause a front tip-over?

- A. Carrying a load that is too heavy or with the load centre too far forward
- B. Driving with the forks too low
- C. Reversing uphill
- D. Applying the parking brake while stationary

21. You notice the forklift has a fluid leak during the pre-start check. What should you do?

- A. Tag the forklift out of service and report the defect before operating
- B. Add more fluid and continue
- C. Note it in the logbook and continue the shift
- D. Clean up the leak and monitor during operation

Also on iOS & Android — and watch the full Q&A walkthrough on [YouTube](#)
[@CertsQuizPrep](#)

22. A pedestrian is standing near the forklift's intended travel path. What should the operator do?

- A. Stop, make eye contact, signal the pedestrian to move to a safe zone, then proceed only when the path is clear
- B. Sound the horn continuously and drive through
- C. Slow down to 2 km/h and proceed past the pedestrian
- D. Wave the pedestrian to follow behind the forklift

23. What should a forklift operator do before driving onto a ramp or dock leveller?

- A. Check the ramp's load rating, condition, and ensure it is correctly aligned and secured
- B. Accelerate to build momentum for the climb
- C. Raise the forks to maximum height for better balance
- D. Sound the horn once and proceed



Unlock all 296 questions + timed mock exams

→ <https://certs.theorypractice.app/forklift-licence-au>

\$2.99/week or \$6.99/month · cancel anytime · scan to start



24. What must be done before disconnecting an LPG cylinder from a forklift?

- A. Turn off the forklift engine and close the cylinder valve
- B. Open the cylinder valve fully to release pressure
- C. Loosen the hose fitting while the engine is running
- D. No special steps are needed

Want the other 266+ questions & full timed mock exams? Unlock at

<https://certs.theorypractice.app/forklift-licence-au>

25. What is the hazard of exhaust emissions from LPG or diesel forklifts operating indoors?

- A. Carbon monoxide (CO) and other exhaust gases can reach dangerous concentrations in enclosed spaces
- B. Exhaust only smells unpleasant but is not harmful indoors
- C. Diesel exhaust is safe indoors if the door is open
- D. LPG engines produce no harmful emissions

26. What duty do forklift operators have under WHS legislation?

- A. To take reasonable care for their own safety and the safety of others, and comply with reasonable instructions
- B. To report all incidents to the police
- C. To maintain their own forklift without supervision
- D. Only to follow the employer's rules, not WHS law

27. If a fault occurs while you are driving your truck, you should:

- A. Stop and repair the fault yourself immediately
- B. Stop and call another operator to help you repair the fault
- C. Notify your supervisor as soon as you get a break in the work
- D. Stop in a safe area, park the truck, and notify your supervisor immediately

Also on iOS & Android — and watch the full Q&A walkthrough on [YouTube](#)

[@CertsQuizPrep](#)

28. What is the load centre distance on a standard forklift?

- A. The horizontal distance from the fork face to the centre of gravity of the load
- B. The vertical height from the ground to the forks
- C. The distance between the two fork tines
- D. The distance from the front axle to the mast



Unlock all 296 questions + timed mock exams

→ <https://certs.theorypractice.app/forklift-licence-au>

\$2.99/week or \$6.99/month · cancel anytime · scan to start



29. Which action is most likely to cause a lateral (sideways) tip-over?

- A. Turning too fast while carrying a raised load
- B. Braking suddenly on a flat surface
- C. Driving forward with forks lowered
- D. Reversing with forks raised

30. What check should be performed on the forklift forks during pre-operational inspection?

- A. Check for cracks, wear, and that they are not bent or twisted
- B. Measure the colour of the forks
- C. Check only that the forks are clean
- D. Verify the forks have been painted recently



Unlock all 296 questions + timed mock exams

→ <https://certs.theorypractice.app/forklift-licence-au>

\$2.99/week or \$6.99/month · cancel anytime · scan to start



Answer Key & Explanations

You just practised 30 of 296. Unlock every question + timed mocks at
<https://certs.theorypractice.app/forklift-licence-au>

1. A — The maximum load the forklift can carry under specified conditions

The rated capacity is the maximum load the forklift can safely lift as specified on the data plate under defined conditions (load centre, lift height).

2. A — The three-point support system formed by the two front wheels and the rear axle pivot that defines the forklift's stability zone

The stability triangle is the area between the two front drive wheels and the rear axle pivot point. As long as the combined centre of gravity remains within this triangle, the forklift is stable.

3. A — Conduct a documented pre-operational inspection

A pre-operational inspection must be carried out before each shift to identify defects that could cause injury or damage.

4. A — Physically separate forklift operating zones from pedestrian areas using barriers, marked lanes, or dedicated walkways

Physical separation eliminates the risk at source; other measures are supplementary controls.

5. A — Load facing uphill (forks pointing up the ramp)

Load uphill prevents the load from sliding off the forks and keeps the centre of gravity over the uphill wheels.

6. A — In a well-ventilated, designated area away from ignition sources

LPG is heavier than air and can accumulate in low areas. Ignition sources must be eliminated and ventilation ensured.

7. A — 150–300 mm above the ground

Low forks reduce the risk of collision with pedestrians and keep the centre of gravity low for stability.

8. A — Any person who operates a forklift in a workplace

Australian WHS laws require anyone operating a forklift (Class LF) in a workplace to hold a current HRWL for that class.

9. C — Never, a seat belt must always be worn

10. C — It decreases

Moving the load centre further from the mast reduces the effective capacity because the leverage on the forklift increases.

11. A — Within the stability triangle

If the centre of gravity moves outside the stability triangle, the forklift will tip in that direction.

12. A — Hydraulic fluid levels and hose condition

Hydraulic fluid and hoses are critical for mast and fork operation; leaks or low fluid can cause load drops.



Unlock all 296 questions + timed mock exams

→ <https://certs.theorypractice.app/forklift-licence-au>

\$2.99/week or \$6.99/month · cancel anytime · scan to start



13. A — At intersections, blind corners, doorways, and whenever pedestrians are nearby

The horn should be used proactively to warn pedestrians and other forklift operators at any location where visibility is limited.

14. A — Reverse down the ramp with the load facing uphill (forks pointing up the ramp)

Reversing down a ramp keeps the load on the uphill side, preventing forward slide and maintaining stability.

15. A — Gloves and safety glasses at a minimum

LPG in liquid form can cause freeze burns to skin and eyes; gloves and glasses are minimum protection.

16. A — Do not enter with an internal combustion engine forklift; use an electric or purpose-rated cold-store forklift

IC engines emit CO and CO₂; in a sealed cold storage area these gases can reach fatal concentrations.

17. A — To provide a safe system of work, adequate training, maintained equipment, and appropriate supervision

PCBUs have the primary duty to eliminate or minimise risks so far as is reasonably practicable.

18. C — At no time as it would be unsafe to do so

19. A — In a clearly visible position on the forklift

Regulations require the data plate to be affixed in a clearly visible position so the operator can check it before every lift.

20. A — Carrying a load that is too heavy or with the load centre too far forward

Overloading or an excessive load centre shifts the combined centre of gravity beyond the front wheels, causing a forward tip-over.

21. A — Tag the forklift out of service and report the defect before operating

Any defect that affects safe operation must result in the machine being taken out of service until repaired.

22. A — Stop, make eye contact, signal the pedestrian to move to a safe zone, then proceed only when the path is clear

Pedestrians always have right of way; the operator must ensure the path is clear before proceeding.

23. A — Check the ramp's load rating, condition, and ensure it is correctly aligned and secured

Ramp capacity and condition must be verified before use; an unsecured dock leveller can move under the forklift.

24. A — Turn off the forklift engine and close the cylinder valve

Closing the cylinder valve and shutting off the engine prevents residual gas from escaping during disconnection.

25. A — Carbon monoxide (CO) and other exhaust gases can reach dangerous concentrations in enclosed spaces

CO is odourless and colourless; enclosed operation can rapidly reach lethal concentrations.

26. A — To take reasonable care for their own safety and the safety of others, and comply with reasonable instructions

Workers have a positive duty under WHS Acts to cooperate with employer safety measures and not endanger others.



Unlock all 296 questions + timed mock exams

→ <https://certs.theorypractice.app/forklift-licence-au>

\$2.99/week or \$6.99/month · cancel anytime · scan to start



27. D — Stop in a safe area, park the truck, and notify your supervisor immediately

28. A — The horizontal distance from the fork face to the centre of gravity of the load

Load centre is measured horizontally from the vertical face of the forks to the assumed centre of gravity of the load.

29. A — Turning too fast while carrying a raised load

Turning at speed with a raised load shifts the centre of gravity outside the stability triangle laterally, causing a sideways tip-over.

30. A — Check for cracks, wear, and that they are not bent or twisted

Damaged forks can fail under load; cracks, bends, or excessive wear are disqualifying defects.



Unlock all 296 questions + timed mock exams

→ <https://certs.theorypractice.app/forklift-licence-au>

\$2.99/week or \$6.99/month · cancel anytime · scan to start



Ready to pass?

Unlock the full Forklift High Risk Work Licence (TLILIC0004) bank, every explanation, and unlimited timed mock exams.

Scan to start practising

<https://certs.theorypractice.app/forklift-licence-au>

Watch the full video walkthrough on YouTube @CertsQuizPrep



Unlock all 296 questions + timed mock exams

→ <https://certs.theorypractice.app/forklift-licence-au>

\$2.99/week or \$6.99/month · cancel anytime · scan to start